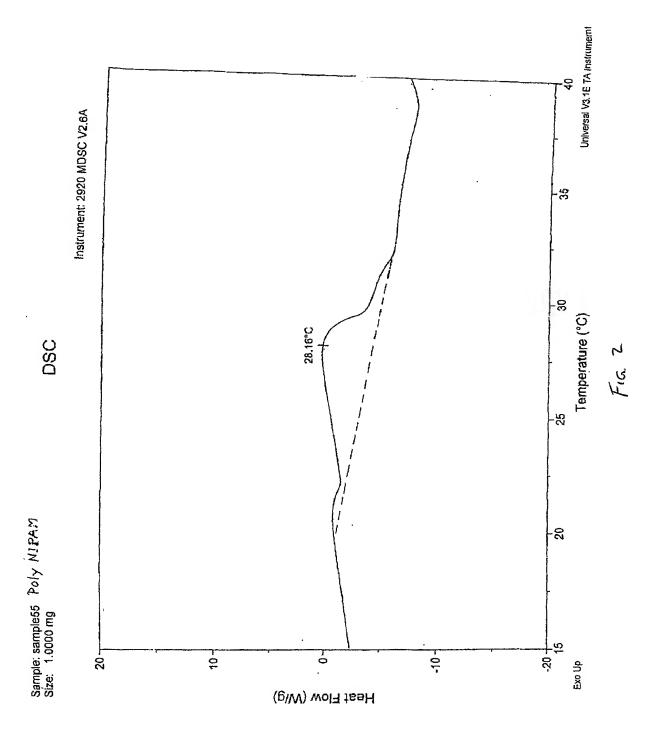
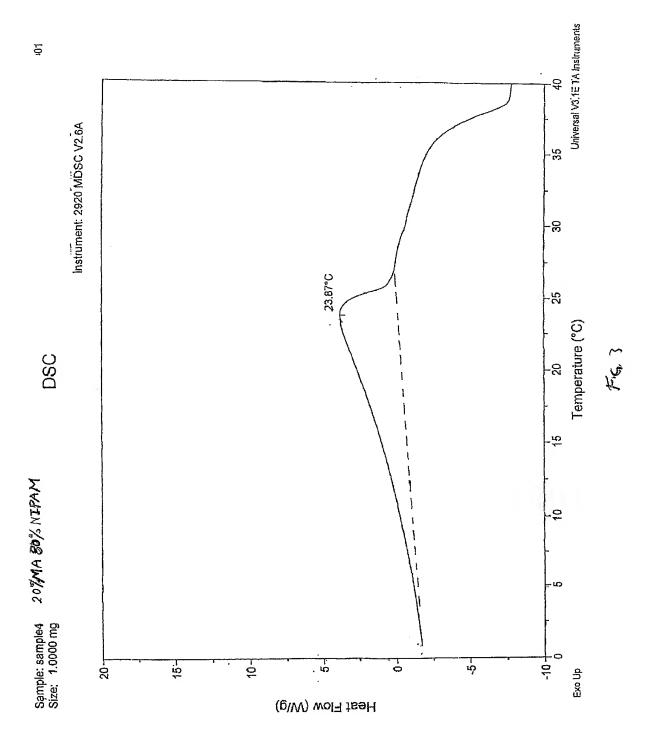


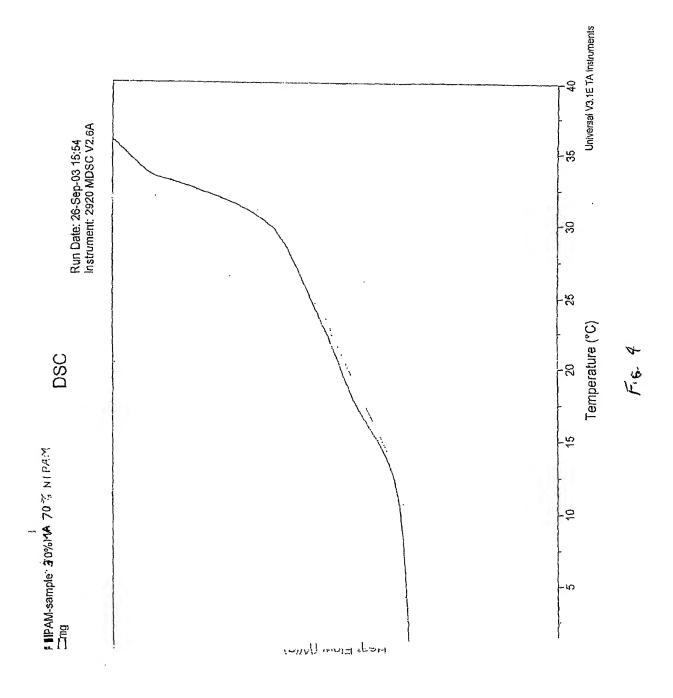
63% MMA / 27% BA / 3% DVB

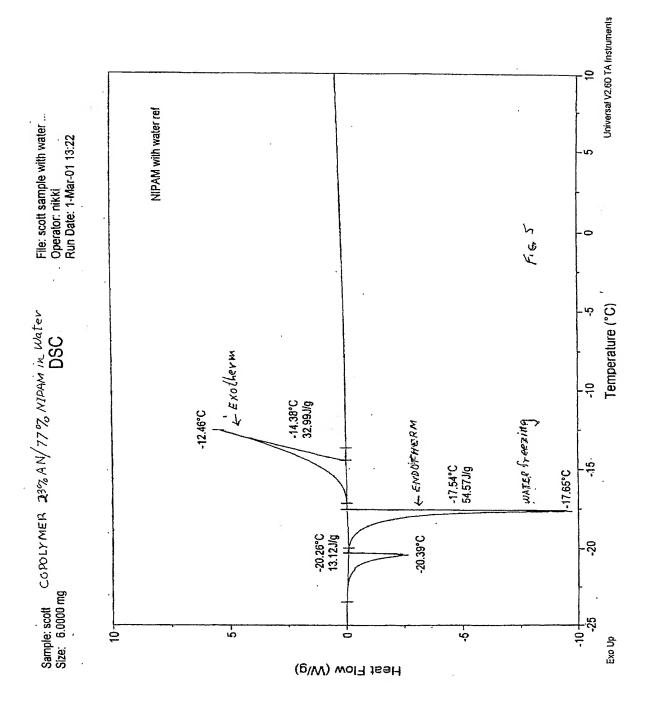
1 internally crosslinked nanoparticles ($d \approx 230 \text{ nm}$)

Fig. 1











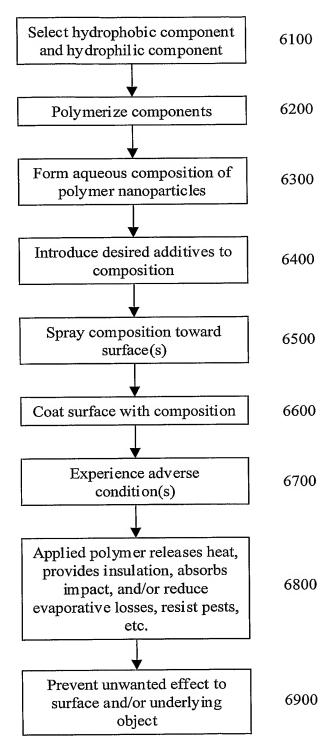
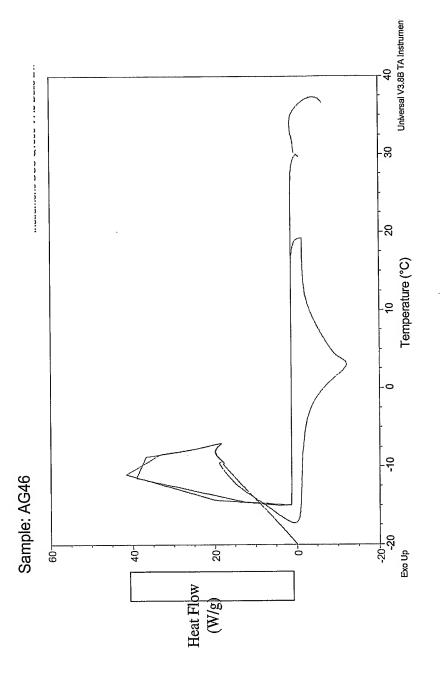


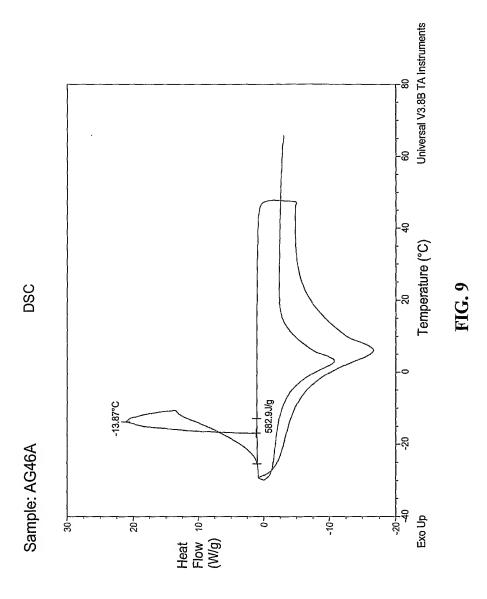
Fig. 6

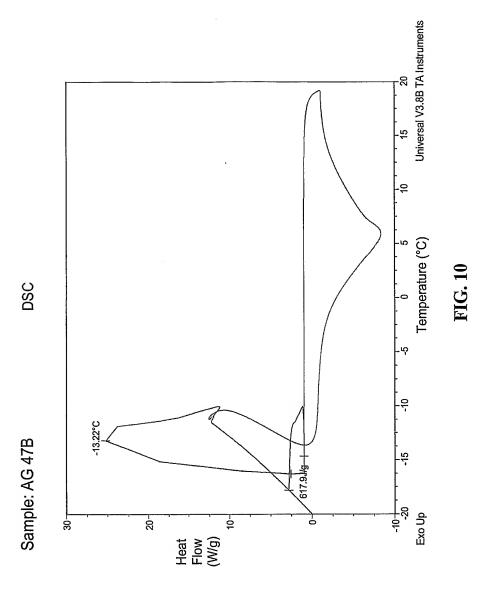
		AG 46			AG 46A	d		AG 47B	8		AG 50			AG 14R	
		0.53	2.70		0.59	2.56		0.53	2.70		0.41	2.22		0.44	2.14
DI water	150	80.21		130	76.92		150	80.21		200	81.63		180	79.42	
NAHCO3	0	0.00	0.00	2	1.18	5.13	0	0.00	0.00	0	0.00	0.00	1.65	0.73	3.54
CD 571	25	13.37	67.57	25	14.79	64.10	25	13.37	67.57	30	12.24	66.67	20	8.82	42.87
Acrylamide	5	2.67	13.51	5	2.96	12.82	0	0.00	00.00	0	0.00	00.00	7	3.09	15.01
NIPAM	0	0.00	0.00	0	0.00	00.00	2	2.67	13.51	5	2.04	11.11	0	0.00	0.00
Acrylic acid	3	1.60	8.11	3	1.78	7.69	3	1.60	8.11	5	2.04	11.11	2	0.88	4.29
APS	2	1.07	5.41	2	1.18	5.13	2	1.07	5.41	2	0.82	4.44	2	88.0	4.29
PPG diacrylate	2	1.07	5.41	2	1.18	5.13	2	1.07	5.41	3	1.22	6.67	-	0.44	2.14
TRG monomer	0	0.00	0.00	0	00:00	0.00	0	0.00	0.00	0	0.00	0.00	10	4.41	21.44
Tween 80	0	0.00	0.00	0	0.00	0.00	0	0.00	0.00	0	0.00	00.0	3	1.32	6.43
	187	100.00	100.00 100.00	169	169 100.00 100.00	100.00	187	100.00	100.00	245		100.00 100.00	226.65	100.00 100.00	100.00

FIG. 7

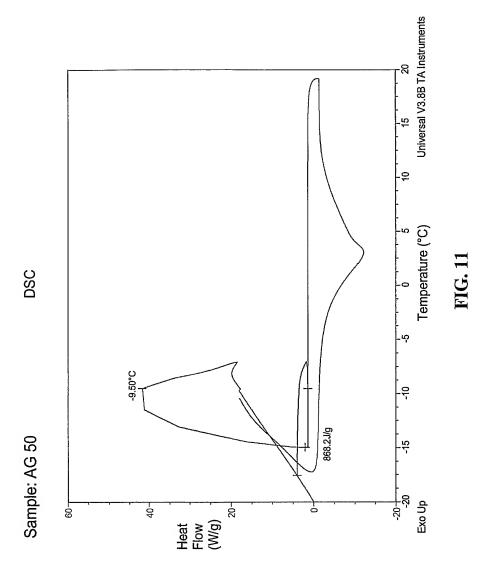


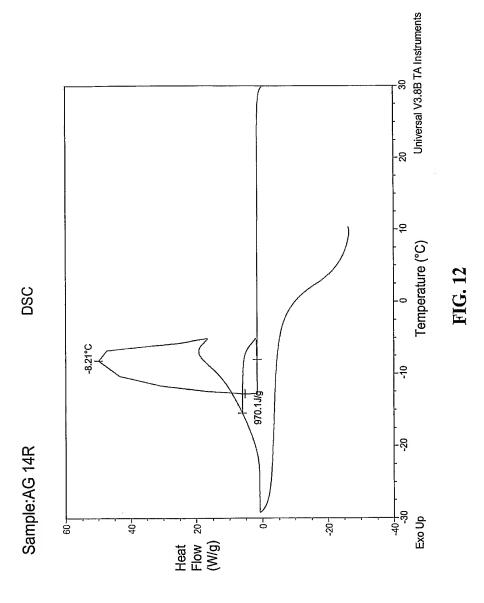
EIG. S





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